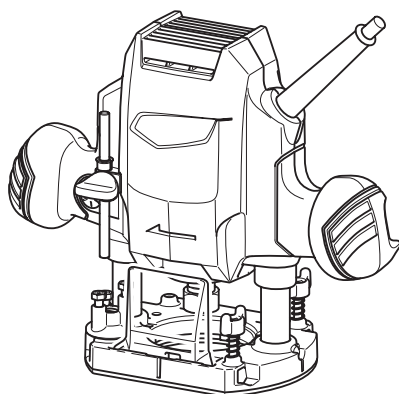


INSTRUCTION MANUAL

Router M3601



DOUBLE INSULATION



Read before use.

SPECIFICATIONS

Model:	M3601
Collet chuck capacity	6 mm, 1/4" and/or 8 mm
Plunge capacity	0 - 35 mm
No load speed	27,000 min ⁻¹
Overall height	218 mm
Net weight	2.7 kg
Safety class	□/II

- Due to our continuing program of research and development, the specifications herein are subject to change without notice.
- Specifications may differ from country to country.
- Weight according to EPTA-Procedure 01/2003

Symbols

The followings show the symbols which may be used for the equipment. Be sure that you understand their meaning before use.



Read instruction manual.



Wear safety glasses.



DOUBLE INSULATION



Only for EU countries
Do not dispose of electric equipment together with household waste material! In observance of the European Directive, on Waste Electric and Electronic Equipment and its implementation in accordance with national law, electric equipment that have reached the end of their life must be collected separately and returned to an environmentally compatible recycling facility.

Intended use

The tool is intended for flush trimming and profiling of wood, plastic and similar materials.

Power supply

The tool should be connected only to a power supply of the same voltage as indicated on the nameplate, and can only be operated on single-phase AC supply. They are double-insulated and can, therefore, also be used from sockets without earth wire.

Noise

The typical A-weighted noise level determined according to EN60745:

Sound pressure level (L_{pA}) : 91 dB(A)

Sound power level (L_{WA}) : 102 dB (A)

Uncertainty (K) : 3 dB(A)

NOTE: The declared noise emission value(s) has been measured in accordance with a standard test method and may be used for comparing one tool with another.

NOTE: The declared noise emission value(s) may also be used in a preliminary assessment of exposure.

⚠ WARNING: Wear ear protection.

⚠ WARNING: The noise emission during actual use of the power tool can differ from the declared value(s) depending on the ways in which the tool is used especially what kind of workpiece is processed.

⚠ WARNING: Be sure to identify safety measures to protect the operator that are based on an estimation of exposure in the actual conditions of use (taking account of all parts of the operating cycle such as the times when the tool is switched off and when it is running idle in addition to the trigger time).

Vibration

The vibration total value (tri-axial vector sum) determined according to EN60745:

Work mode: cutting grooves in MDF

Vibration emission (a_h) : 7.5 m/s²

Uncertainty (K) : 1.5 m/s²

NOTE: The declared vibration total value(s) has been measured in accordance with a standard test method and may be used for comparing one tool with another.

NOTE: The declared vibration total value(s) may also be used in a preliminary assessment of exposure.

⚠ WARNING: The vibration emission during actual use of the power tool can differ from the declared value(s) depending on the ways in which the tool is used especially what kind of workpiece is processed.

⚠ WARNING: Be sure to identify safety measures to protect the operator that are based on an estimation of exposure in the actual conditions of use (taking account of all parts of the operating cycle such as the times when the tool is switched off and when it is running idle in addition to the trigger time).

EC Declaration of Conformity

For European countries only

The EC declaration of conformity is included as Annex A to this instruction manual.

SAFETY WARNINGS

General power tool safety warnings

⚠ WARNING: Read all safety warnings, instructions, illustrations and specifications provided with this power tool. Failure to follow all instructions listed below may result in electric shock, fire and/or serious injury.

Save all warnings and instructions for future reference.

The term "power tool" in the warnings refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.

Work area safety

1. **Keep work area clean and well lit.** Cluttered or dark areas invite accidents.
2. **Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.** Power tools create sparks which may ignite the dust or fumes.
3. **Keep children and bystanders away while operating a power tool.** Distractions can cause you to lose control.

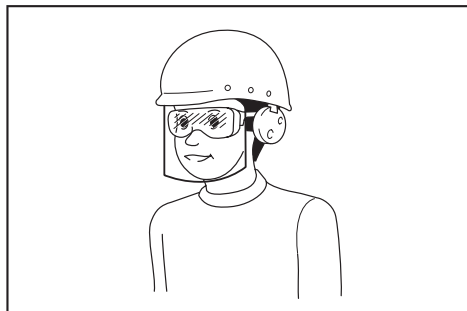
Electrical safety

1. **Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools.** Unmodified plugs and matching outlets will reduce risk of electric shock.
2. **Avoid body contact with earthed or grounded surfaces, such as pipes, radiators, ranges and refrigerators.** There is an increased risk of electric shock if your body is earthed or grounded.
3. **Do not expose power tools to rain or wet conditions.** Water entering a power tool will increase the risk of electric shock.
4. **Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts.** Damaged or entangled cords increase the risk of electric shock.
5. **When operating a power tool outdoors, use an extension cord suitable for outdoor use.** Use of a cord suitable for outdoor use reduces the risk of electric shock.
6. **If operating a power tool in a damp location is unavoidable, use a residual current device (RCD) protected supply.** Use of an RCD reduces the risk of electric shock.
7. **Use of power supply via an RCD with a rated residual current of 30 mA or less is always recommended.**
8. **Power tools can produce electromagnetic fields (EMF) that are not harmful to the user.** However, users of pacemakers and other similar medical devices should contact the maker of their device and/or doctor for advice before operating this power tool.

9. **Do not touch the power plug with wet hands.**
10. **If the cord is damaged, have it replaced by the manufacturer or his agent in order to avoid a safety hazard.**

Personal safety

1. **Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication.** A moment of inattention while operating power tools may result in serious personal injury.
2. **Use personal protective equipment. Always wear eye protection.** Protective equipment such as a dust mask, non-skid safety shoes, hard hat or hearing protection used for appropriate conditions will reduce personal injuries.
3. **Prevent unintentional starting. Ensure the switch is in the off-position before connecting to power source and/or battery pack, picking up or carrying the tool.** Carrying power tools with your finger on the switch or energising power tools that have the switch on invites accidents.
4. **Remove any adjusting key or wrench before turning the power tool on.** A wrench or a key left attached to a rotating part of the power tool may result in personal injury.
5. **Do not overreach. Keep proper footing and balance at all times.** This enables better control of the power tool in unexpected situations.
6. **Dress properly. Do not wear loose clothing or jewellery. Keep your hair and clothing away from moving parts.** Loose clothes, jewellery or long hair can be caught in moving parts.
7. **If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used.** Use of dust collection can reduce dust-related hazards.
8. **Do not let familiarity gained from frequent use of tools allow you to become complacent and ignore tool safety principles.** A careless action can cause severe injury within a fraction of a second.
9. **Always wear protective goggles to protect your eyes from injury when using power tools. The goggles must comply with ANSI Z87.1 in the USA, EN 166 in Europe, or AS/NZS 1336 in Australia/New Zealand. In Australia/New Zealand, it is legally required to wear a face shield to protect your face, too.**



It is an employer's responsibility to enforce the use of appropriate safety protective equipments by the tool operators and by other persons in the immediate working area.

Power tool use and care

1. **Do not force the power tool. Use the correct power tool for your application.** The correct power tool will do the job better and safer at the rate for which it was designed.
2. **Do not use the power tool if the switch does not turn it on and off.** Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
3. **Disconnect the plug from the power source and/or remove the battery pack, if detachable, from the power tool before making any adjustments, changing accessories, or storing power tools.** Such preventive safety measures reduce the risk of starting the power tool accidentally.
4. **Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool.** Power tools are dangerous in the hands of untrained users.
5. **Maintain power tools and accessories. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use.** Many accidents are caused by poorly maintained power tools.
6. **Keep cutting tools sharp and clean.** Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.
7. **Use the power tool, accessories and tool bits etc. in accordance with these instructions, taking into account the working conditions and the work to be performed.** Use of the power tool for operations different from those intended could result in a hazardous situation.
8. **Keep handles and grasping surfaces dry, clean and free from oil and grease.** Slippery handles and grasping surfaces do not allow for safe handling and control of the tool in unexpected situations.
9. **When using the tool, do not wear cloth work gloves which may be entangled.** The entanglement of cloth work gloves in the moving parts may result in personal injury.

Service

1. **Have your power tool serviced by a qualified repair person using only identical replacement parts.** This will ensure that the safety of the power tool is maintained.
2. **Follow instruction for lubricating and changing accessories.**

Router safety warnings

1. **Hold the power tool by insulated gripping surfaces only, because the cutter may contact its own cord.** Cutting a "live" wire may make exposed metal parts of the power tool "live" and could give the operator an electric shock.
2. **Use clamps or another practical way to secure and support the workpiece to a stable platform.** Holding the work by your hand or against the body leaves it unstable and may lead to loss of control.

3. **Wear hearing protection during extended period of operation.**
4. **Handle the router bits very carefully.**
5. **Check the router bit carefully for cracks or damage before operation. Replace cracked or damaged bit immediately.**
6. **Avoid cutting nails. Inspect for and remove all nails from the workpiece before operation.**
7. **Hold the tool firmly with both hands.**
8. **Keep hands away from rotating parts.**
9. **Make sure the router bit is not contacting the workpiece before the switch is turned on.**
10. **Before using the tool on an actual workpiece, let it run for a while. Watch for vibration or wobbling that could indicate improperly installed bit.**
11. **Be careful of the router bit rotating direction and the feed direction.**
12. **Do not leave the tool running. Operate the tool only when hand-held.**
13. **Always switch off and wait for the router bit to come to a complete stop before removing the tool from workpiece.**
14. **Do not touch the router bit immediately after operation; it may be extremely hot and could burn your skin.**
15. **Do not smear the tool base carelessly with thinner, gasoline, oil or the like. They may cause cracks in the tool base.**
16. **Use router bits of the correct shank diameter suitable for the speed of the tool.**
17. **Some material contains chemicals which may be toxic. Take caution to prevent dust inhalation and skin contact. Follow material supplier safety data.**
18. **Always use the correct dust mask/respirator for the material and application you are working with.**

SAVE THESE INSTRUCTIONS.

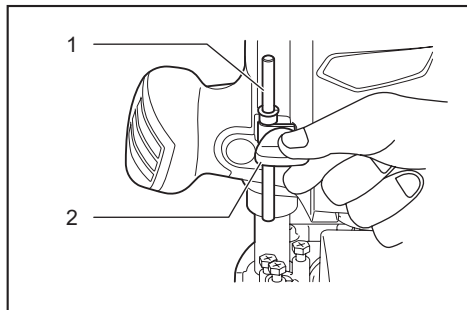
⚠ WARNING: DO NOT let comfort or familiarity with product (gained from repeated use) replace strict adherence to safety rules for the subject product. MISUSE or failure to follow the safety rules stated in this instruction manual may cause serious personal injury.

FUNCTIONAL DESCRIPTION

⚠ CAUTION: Always be sure that the tool is switched off and unplugged before adjusting or checking function on the tool.

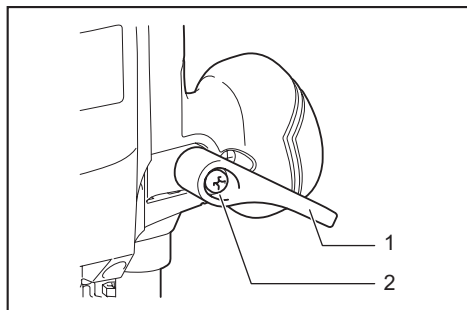
Adjusting the depth of cut

1. Place the tool on a flat surface. Loosen the screw securing the stopper pole.



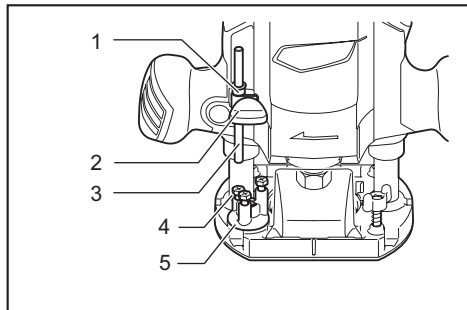
- 1. Stopper pole 2. Screw

2. Loosen the lock lever and lower the tool body until the router bit just touches the flat surface. Tighten the lock lever to lock the tool body.



- 1. Lock lever 2. Screw

3. Lower the stopper pole until it makes contact with the adjusting hex bolt. Align the depth pointer with the "0" graduation.



- 1. Depth pointer 2. Screw 3. Stopper pole
4. Adjusting hex bolt 5. Stopper block

4. Raise the stopper pole until the desired depth of cut is obtained. The depth of cut is indicated on the scale (1 mm per graduation) by the depth pointer. Then tighten the screw to secure the stopper pole.

5. Your predetermined depth of cut can be obtained by loosening the lock lever and then lowering the tool body until the stopper pole makes contact with the adjusting hex bolt.

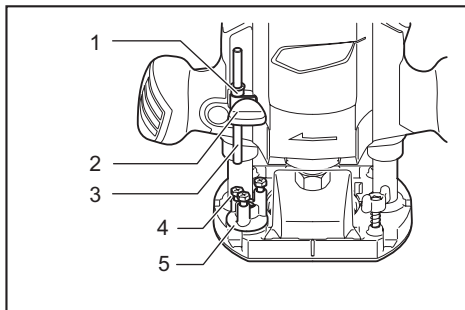
⚠ CAUTION: Since excessive cutting may cause overload of the motor or difficulty in controlling the tool, the depth of cut should not be more than 15 mm (9/16") at a pass when cutting grooves with an 8 mm (5/16") diameter bit.

⚠ CAUTION: When cutting grooves with a 20 mm (13/16") diameter bit, the depth of cut should not be more than 5 mm (3/16") at a pass.

⚠ CAUTION: When you wish to cut grooves more than 15 mm (9/16") deep with an 8 mm (5/16") diameter bit or more than 5 mm (3/16") deep with a 20 mm (13/16") diameter bit, make several passes with progressively deeper bit settings.

Stopper block

The stopper block has three adjusting hex bolts which raise or lower 0.8 mm (approx. 1/32") per turn. You can easily obtain three different depths of cut using these adjusting hex bolts without readjusting the stopper pole.



- 1. Depth pointer 2. Screw 3. Stopper pole
4. Adjusting hex bolt 5. Stopper block

1. Adjust the lowest hex bolt to obtain the deepest depth of cut, following the method of "Adjusting the depth of cut".
2. Adjust the two remaining hex bolts to obtain shallower depths of cut. The differences in height of these hex bolts are equal to the differences in depths of cut.
3. Turn the hex bolts to adjust the depth. The stopper block is also convenient for making three passes with progressively deeper bit settings when cutting deep grooves.

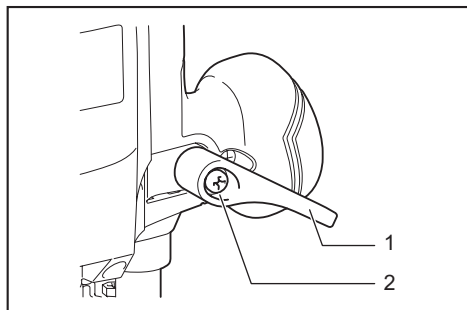
NOTE: When using a bit having total length of 60 mm (2-3/8") or more, or edge length of 35 mm (1-3/8") or more, the depth of cut cannot be adjusted as previously mentioned. To adjust, proceed as follows:

1. Loosen the lock lever and carefully adjust bit protrusion below the tool base to the desired depth of cut by moving the tool body up or down.
2. Retighten the lock lever to lock the tool body at that depth of cut. Keep the tool body locked at this position during use.

Since the bit always protrudes from the tool base, be careful when handling the tool.

Adjusting the lock lever

The locked position of the lock lever is adjustable. To adjust it, remove the screw securing the lock lever. The lock lever will come off. Set the lock lever at the desired angle. After adjustment, tighten the lock lever clockwise.

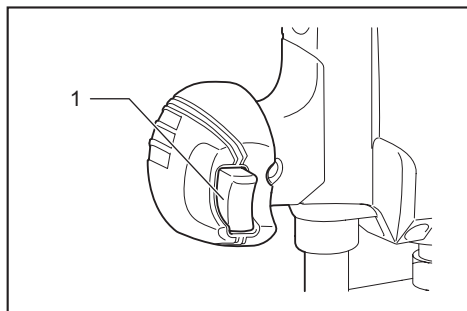


► 1. Lock lever 2. Screw

Switch action

CAUTION: Before plugging in the tool, always check to see that the switch trigger actuates properly and returns to the "OFF" position when released.

To start the tool, simply pull the switch trigger. Release the switch trigger to stop.



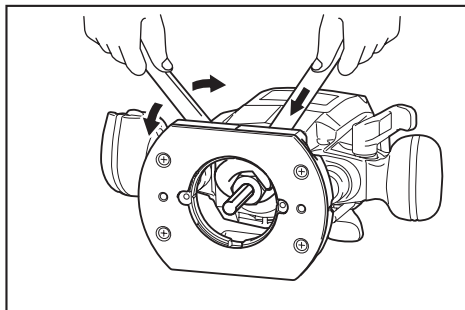
► 1. Switch trigger

ASSEMBLY

CAUTION: Always be sure that the tool is switched off and unplugged before carrying out any work on the tool.

Installing or removing the router bit

Insert the bit all the way into the collet cone and tighten the collet nut securely with the two wrenches. Use the correct size collet cone for the bit which you intend to use.



To remove the bit, follow the installation procedure in reverse.

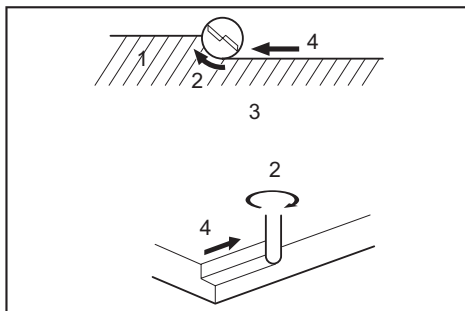
CAUTION: Install the router bit securely. Always use only the wrench provided with the tool. A loose or overtightened router bit can be dangerous.

CAUTION: Do not tighten the collet nut without inserting a bit. It can lead to breakage of the collet cone.

OPERATION

Set the tool base on the workpiece to be cut without the router bit making any contact. Then turn the tool on and wait until the router bit attains full speed. Lower the tool body and move the tool forward over the workpiece surface, keeping the tool base flush and advancing smoothly until the cutting is complete.

When doing edge cutting, the workpiece surface should be on the left side of the router bit in the feed direction.

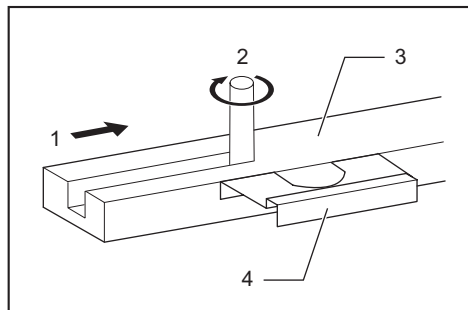


► 1. Workpiece 2. Bit revolving direction 3. View from the top of the tool 4. Feed direction

NOTE: Moving the tool forward too fast may cause a poor quality of cut, or damage to the router bit or motor. Moving the tool forward too slowly may burn and mar the cut. The proper feed rate will depend on the router bit size, the kind of workpiece and depth of cut.

Before beginning the cut on the actual workpiece, it is advisable to make a sample cut on a piece of scrap lumber. This will show exactly how the cut will look as well as enable you to check dimensions.

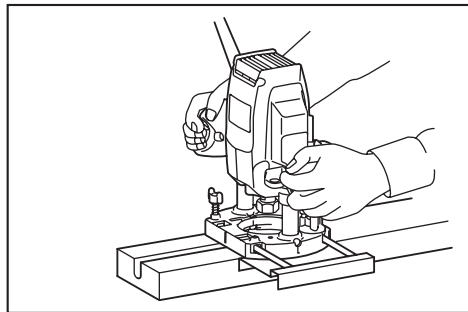
NOTE: When using the straight guide or the trimmer guide, be sure to install it on the right side in the feed direction. This will help to keep it flush with the side of the workpiece.



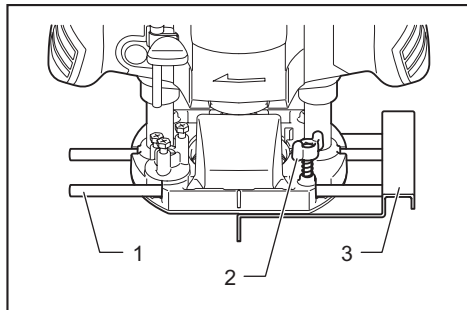
- 1. Feed direction 2. Bit revolving direction
3. Workpiece 4. Straight guide

Straight guide

The straight guide is effectively used for straight cuts when chamfering or grooving.

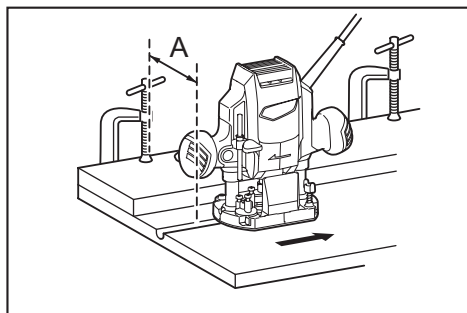


To install the straight guide, insert the guide bars into the holes in the tool base. Adjust the distance between the bit and the straight guide. At the desired distance, tighten the wing bolts to secure the straight guide in place. When cutting, move the tool with the straight guide flush with the side of the workpiece.



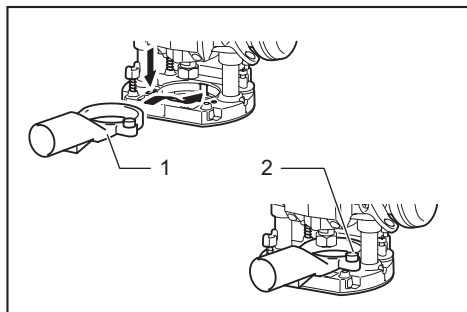
- 1. Guide bar 2. Clamp screw 3. Straight guide

If the distance (A) between the side of the workpiece and the cutting position is too wide for the straight guide, or if the side of the workpiece is not straight, the straight guide cannot be used. In this case, firmly clamp a straight board to the workpiece and use it as a guide against the trimmer base. Feed the tool in the direction of the arrow.

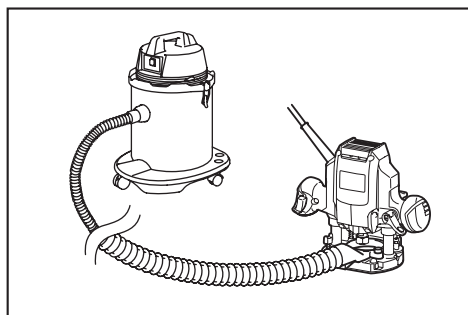


Dust nozzle set (For European countries only)

Use the dust nozzle for dust extraction. Install the dust nozzle on the tool base using the thumb screw so that protrusion on the dust nozzle fit to the notch in the tool base. Then connect a vacuum cleaner to the dust nozzle.



- 1. Dust nozzle 2. Thumb screw



MAINTENANCE

⚠ CAUTION: Always be sure that the tool is switched off and unplugged before attempting to perform inspection or maintenance.

NOTICE: Never use gasoline, benzine, thinner, alcohol or the like. Discoloration, deformation or cracks may result.

To maintain product SAFETY and RELIABILITY, repairs, any other maintenance or adjustment should be performed by Makita Authorized or Factory Service Centers, always using Makita replacement parts.

OPTIONAL ACCESSORIES

⚠ CAUTION: These accessories or attachments are recommended for use with your Makita tool specified in this manual. The use of any other accessories or attachments might present a risk of injury to persons. Only use accessory or attachment for its stated purpose.

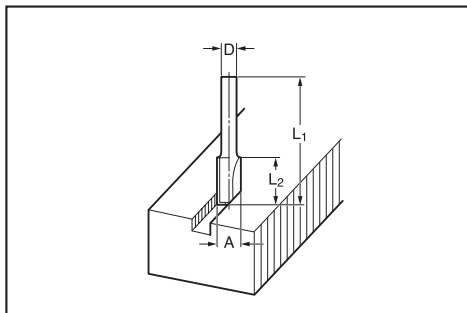
If you need any assistance for more details regarding these accessories, ask your local Makita Service Center.

- Straight & groove forming bits
- Edge forming bits
- Laminate trimming bits

NOTE: Some items in the list may be included in the tool package as standard accessories. They may differ from country to country.

Router bits

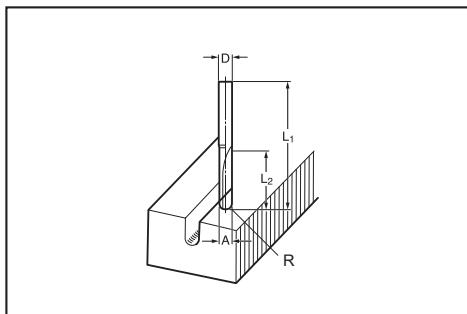
Straight bit



Unit:mm

D	A	L1	L2
6	20	50	15
1/4"			
8	8	60	25
6	8	50	18
1/4"			
6	6	50	18
1/4"			

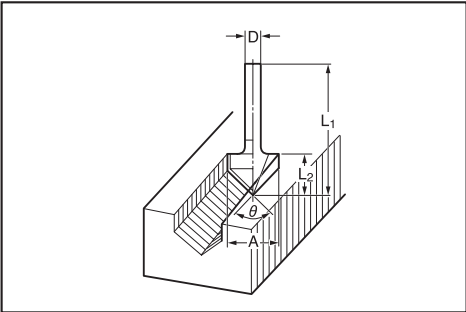
"U" Grooving bit



Unit:mm

D	A	L1	L2	R
6	6	50	18	3

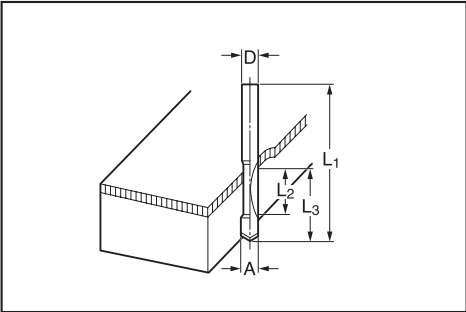
“V” Grooving bit



Unit:mm

D	A	L1	L2	θ
1/4"	20	50	15	90°

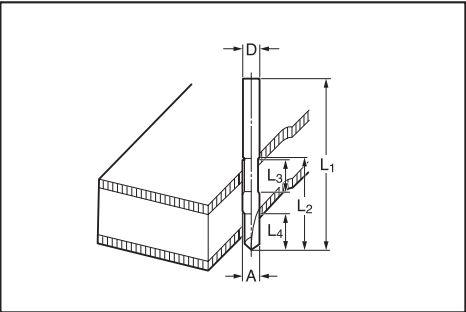
Drill point flush trimming bit



Unit:mm

D	A	L1	L2	L3
8	8	60	20	35
6	6	60	18	28

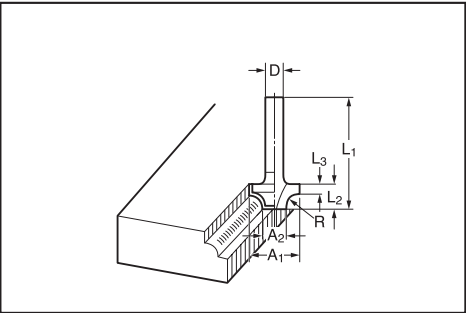
Drill point double flush trimming bit



Unit:mm

D	A	L1	L2	L3	L4
8	8	80	55	20	25
6	6	70	40	12	14

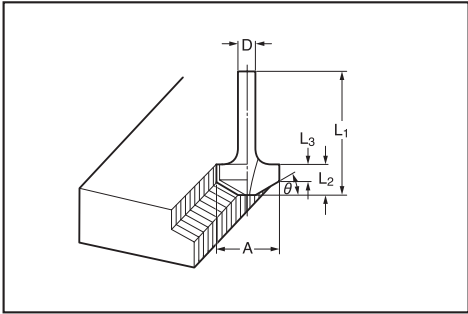
Corner rounding bit



Unit:mm

D	A1	A2	L1	L2	L3	R
6	25	9	48	13	5	8
6	20	8	45	10	4	4

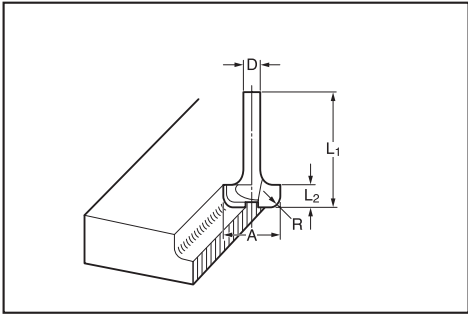
Chamfering bit



Unit:mm

D	A	L1	L2	L3	θ
6	23	46	11	6	30°
6	20	50	13	5	45°
6	20	49	14	2	60°

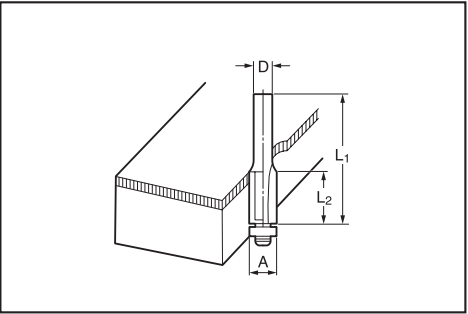
Cove beading bit



Unit:mm

D	A	L1	L2	R
6	20	43	8	4
6	25	48	13	8

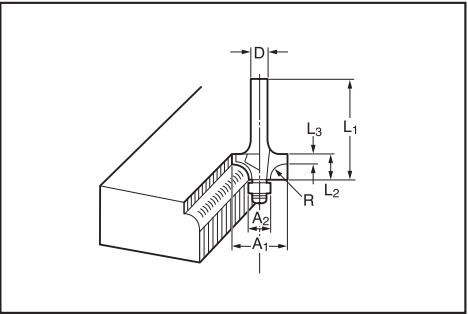
Ball bearing flush trimming bit



Unit:mm

D	A	L1	L2
6	10	50	20
1/4"			

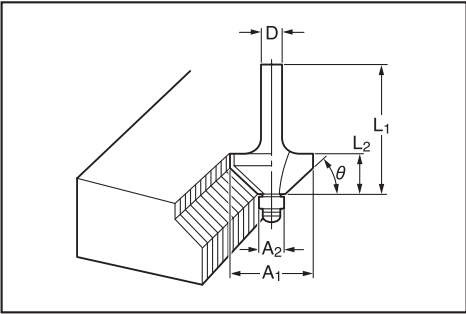
Ball bearing corner rounding bit



Unit:mm

D	A1	A2	L1	L2	L3	R
6	15	8	37	7	3.5	3
6	21	8	40	10	3.5	6
1/4"	21	8	40	10	3.5	6

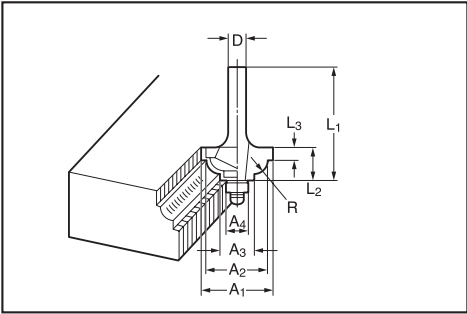
Ball bearing chamfering bit



Unit:mm

D	A1	A2	L1	L2	θ
6	26	8	42	12	45°
1/4"					
6	20	8	41	11	60°

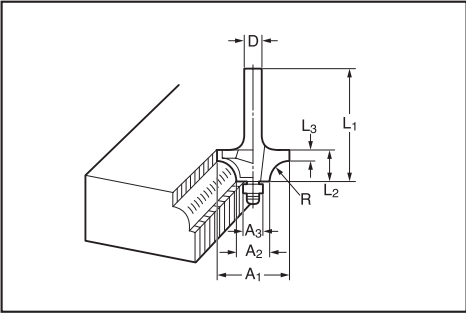
Ball bearing cove beading bit



Unit:mm

D	A1	A2	A3	A4	L1	L2	L3	R
6	20	18	12	8	40	10	5.5	3
6	26	22	12	8	42	12	5	5

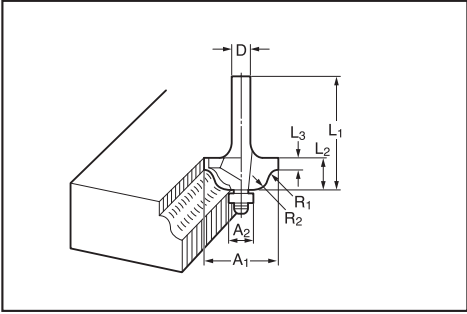
Ball bearing beading bit



Unit:mm

D	A1	A2	A3	L1	L2	L3	R
6	20	12	8	40	10	5.5	4
6	26	12	8	42	12	4.5	7

Ball bearing roman ogee bit



Unit:mm

D	A1	A2	L1	L2	L3	R1	R2
6	20	8	40	10	4.5	2.5	4.5
6	26	8	42	12	4.5	3	6

Makita Europe N.V. Jan-Baptist Vinkstraat 2,
3070 Kortenberg, Belgium

Makita Corporation 3-11-8, Sumiyoshi-cho,
Anjo, Aichi 446-8502 Japan

www.makita.com

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